CENTRAL MACHINERY®

Accessories

DRILL PRESS TABLE AND FENCE

Model 96395

ASSEMBLY, AND OPERATION INSTRUCTIONS

Drill Press (not included)

Diagrams within this manual may not be drawn proportionally.

Due to continuing improvements, actual product may differ slightly from the product described herein.

Distributed Exclusively by HARBOR FREIGHT TOOLS®

3491 Mission Oaks Blvd., Camarillo, CA 93011

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Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

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For technical questions or replacement parts, please call 1-800-444-3353.

CONTENTS

IMPORTANT SAFEGUARDS 3
- Work Area Safety 3
- General Safety 4

SPECIFICATIONS 5

UNPACKING 5

CLEANING 5

ASSEMBLY 5
- Attaching the Drill Press Table 6

OPERATION 7

INSPECTION AND MAINTENANCE 7

PARTS LIST 8

ASSEMBLY DIAGRAM 8

WARRANTY 9

SAVE THIS MANUAL

Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

IMPORTANT SAFEGUARDS

In this manual, on the labeling, and all other information provided with this product:

This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

⚠DANGER — **DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.**

⚠WARNING — **WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.**

⚠CAUTION — **CAUTION, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.**

NOTICE — **NOTICE is used to address practices not related to personal injury.**

CAUTION — **CAUTION, without the safety alert symbol, is used to address practices not related to personal injury.**

READ AND UNDERSTAND ALL INSTRUCTIONS

When using electrical appliances, safety precautions should always be followed including the following:

Work Area Safety

1. Disconnect power to drill press before installation or adjustments.

2. Wear ANSI-approved safety goggles and heavy-duty gloves during installation and use.

3. Secure this Drill Press Table before use.

4. Inspect before each use. Do not use this Drill Press Table if it is damaged in any way.

5. Use this Drill Press Table for its intended purpose only.

6. Close supervision is necessary when any tool is used by or near children.

7. Extreme caution must be used when moving this Drill Press Table and Fence.

8. Keep the work area well lit. Make sure there is adequate surrounding workspace. Keep the work area free of obstructions and other debris.

Electrical Safety

1. **⚠WARNING** Always follow all safety warnings and instructions found in the manufacturers manual for the drill press this Drill Press Table will be attached to.

General Safety

1. The use of accessory attachments not recommended by the manufacturer may cause injuries.

2. Maintain labels and nameplates on the appliance. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.

3. This Drill Press Table is not a toy. Keep it out of reach of children when children are not being closely supervised.

4. The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

⚠ SAVE THESE INSTRUCTIONS.

SPECIFICATIONS

Construction Materials	Table Top and Fence: Particle Board T-Track and Hold Down Clamps: Aluminum Knobs: Thermoplastic Hardware: Carbon Steel
Overall Dimensions	11-5/8” L X 23-7/8” W X 1” H
Fence Dimensions	1” Thick X 23-5/8” W X 3” H
Hold Down Clamp Dimensions	4-1/2” L X 1-1/8” W X .211” Thick, QTY - 2
T-Tracks	QTY - 2
Net Weight	10 lb.

NOTE: Drill Press Table will fit the following Drill Presses offered by Harbor Freight Tools: SKU 44505, SKU 44836 and SKU 44506.

UNPACKING

When unpacking, check to make sure that the item is intact and undamaged. If any parts are missing or broken, please call Harbor Freight Tools at the number shown on the cover of this manual as soon as possible.

CLEANING

Read the ENTIRE IMPORTANT SAFEGUARDS section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

⚠WARNING **RISK OF SHOCK!**

Before cleaning this Drill Press Table, make sure the drill press switch is turned off and the cord is unplugged.

Do not immerse motor/heating element, cord, or plug of the drill press in water or any other liquid.

Wipe down with a Dry with a soft cloth.

ASSEMBLY

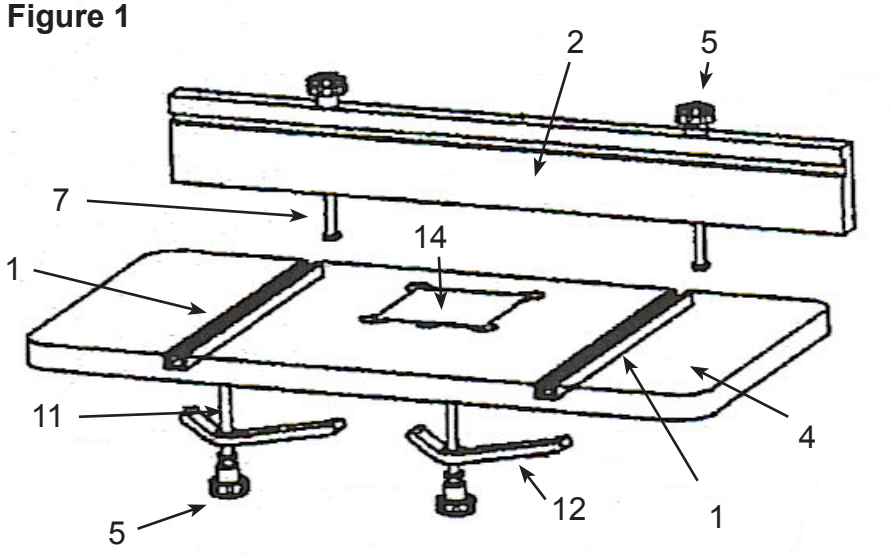
Read the ENTIRE IMPORTANT SAFEGUARDS section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

⚠WARNING **Before Drill Press Table’s assembly or adjustment, make sure the the drill press to which it will be attached is turned off and the cord is unplugged.**

Note: For additional information regarding the parts listed in the following pages, refer to the Assembly Diagram on page 8 of this manual.

1. Wipe down the Drill Press Table before assembly as explained in the “Cleaning” section.

Figure 1



2. Attach the Drill Press Fence (2) to the T-Tracks (1) using two T-Slot Bolts (7). Thread two Knobs (5) onto the top of each T-Slot Bolt (7). See **Figure 1.**

3. If needed for use with repetitive bores, attach the Stop Block (3) to the Drill Press Fence (2) using one T-Slot Bolt (6) and thread the Knob (5) onto the end of the T-Slot Bolt (6). (See **Assembly Diagram** on page 8).

4. Insert the two T-Cap Nuts (8) into slots in the bottom of the Drill Press Table top (4) and insert three Screws (9) into each T-Cap Nut (8). Mount one Full Thread Rod (11) into each T-Cap Nut (8) and one of the Hold Down Clamps (12) onto each of the Full Thread Rods (11). Thread one knob (5) onto each Full Thread Rod (11) (See **Figure 1** and the **Assembly Diagram** on page 8).

ATTACHING THE DRILL PRESS TABLE

1. Wipe down the surface of the drill table.

2. Lay the Drill Press Table (4) onto the table of your drill press and line up the drill chuck with the Insert Block (14). The Insert Block (14) is used to prevent tear-out from the drill bit exiting the work piece when drilling thin materials.

3. Tighten the Hold Down Clamps (12) by turning the Knobs (5) clockwise until the Hold Down Clamps (12) are snug against the bottom of the drill table. Always tighten both clamps to insure a secure connection.

OPERATION

Read the ENTIRE IMPORTANT SAFEGUARDS section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

1. Wipe down the Drill Press Table Top before each use. (See “Cleaning” on page 6).

2. For safety, turn off the drill press and disconnect its power supply before use.

3. After the Drill Press Table (4) is mounted to your drill press (see “Attaching the Drill Press Table” on page 6), set the Drill Press Fence (2) by loosening the two T-Slot Bolts (7). Slide the Drill Press Fence to where you need to stop your material, then turn the Knobs (5) clockwise to secure it in place.

4. The Stop Block (3) can be mounted into the Drill Press Fence (2) using a T-Slot Bolt (6) and Knob (5). Use the Stop Block (3) when repetitive bores are being made. When the Stop Block (3) is not being used, it may be removed.

INSPECTION AND MAINTENANCE

⚠WARNING **Before Drill Press Table inspection or maintenance, make sure the power switch to the drill press is turned off and the cord is unplugged.**

Do not use damaged tools. If abnormal noise or vibration occurs, have the problem corrected before further use.

1. **BEFORE EACH USE,** inspect the general condition of the Drill Press Table. Check for loose screws, misalignment or binding of moving parts, cracked or broken parts, and any other condition that may affect its safe operation.

2. Make sure the Drill Press Table is securely fastened to the drill press.

PLEASE READ THE FOLLOWING CAREFULLY

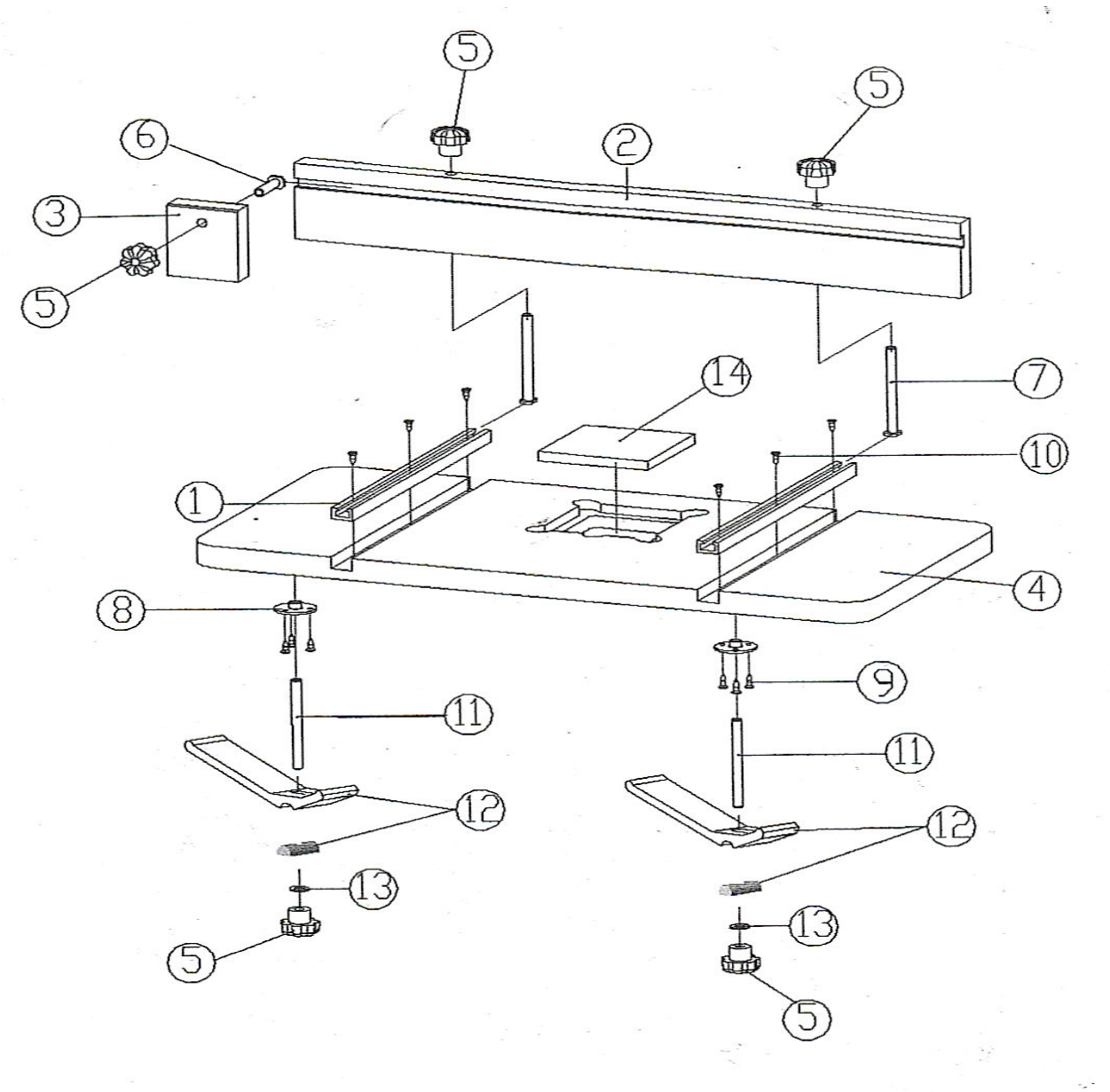
THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LIST AND ASSEMBLY DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

PARTS LIST

Part	Description	Q'ty
1	T-Track	2
2	Drill Press Fence	1
3	Stop Block	1
4	Drill Press Table (Top)	1
5	Knob M8	5
6	T-Slot Bolt M8 X 1-9/16"	1
7	T-Slot Bolt M8 X 3-9/16"	2

Part	Description	Q'ty
8	T-Cap Nut M8	2
9	Flathead Tapping Screw	6
10	Flathead Tapping Screw	6
11	Full Thread Rod M8 X 3-9/16"	2
12	Hold Down Clamp	2
13	Washer Ø8	2
14	Insert Block	1

ASSEMBLY DIAGRAM



LIMITED 90 DAY WARRANTY

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

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Record Product's Serial Number Here:_____

Note: If product has no serial number, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.